## **Tubing Couplings**

Diameters	23/8", 27/8", 31/2", 41/2"
Grades	J55, L80, N80(Q&T), P110
Connections	NUE, EUE, USS Improved Buttress, Tejas Tubular Proprietary heads
Other options	<ul><li>Special clearance</li><li>Bevel one end or both ends</li><li>Seal ring couplings (modified)</li></ul>

# **Casing Couplings**

Diameters	4 <sup>1/2</sup> " through 13 <sup>5/8</sup> "
Grades	J55, K55, L80, N80(Q&T), P110, Q125
Connections	STC, LTC, BTC
Other options	<ul> <li>BTC x SLIP</li> <li>SLIP x SLIP</li> <li>LTC x 8V</li> <li>Seal ring couplings (modified)</li> <li>Special clearance</li> </ul>

# **Combination Couplings**

Diameters	1" through 4 <sup>1/2</sup> "
Grades	J55, K55, L80, N80(Q&T), P110
Connections	NUE, EUE
Other options	<ul><li>Special clearance</li><li>Bevel one end or both ends</li><li>Seal ring couplings (modified)</li></ul>



Tejas Tubular has North America's most complete list of products. All of our couplings are manufactured with the best coupling stock from seamless mills that have undergone our stringent qualification process.

# **Seamless Coupling Stock**



# **Quality Assurance / Quality Control**

Tejas Tubular couplings are manufactured to the latest API specifications. Our highly trained team ensures our customers receive the best quality couplings on the market.



#### PROFESSIONAL AFFILIATIONS

- International Association of Drilling Contractors (IADC)
- American Petroleum Institute (API)
- National Minority Supplier
  Development Council (NMSDC)



# Tejas Tubular Products, Inc.

#### **Corporate Office**

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#### **Tubing & Accessories Plant**

8640 North Green River Drive Houston, Texas 77028 USA

#### Casing Plant

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### **Tubing Plant and ERW Mill**

600 Caporal Drive Stephenville, Texas 76401 USA

### New Carlisle Works (Casing)

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# DO YOUR COUPLINGS REALLY MEET ALL API REQUIREMENTS?

- Special Couplings Available in 24 Hours



**OILFIELD COUPLINGS** 

MANUFACTURING PROCESS **AUTOMATION** 

#### **Heat Treat**



Tejas Tubular is the industry leader in heat treat and has set the benchmark for the heat treatment of coupling stock.

We have exclusively designed a line which heat treats both tubing and casing coupling stock. All of our alloy tubing couplings are made from high-quality coupling stock heat treated at our facilities.

All coupling stock is heat treated to API and customer specifications. This ensures the highest quality each and every time.



## Saw Cut

Tejas Tubular uses high-speed production band saws for couplings, in which premium tubes are cut to precise lengths and squareness.

# **CNC** Threading



# **Magnetic Particle Inspection**

Tejas Tubular uses nondestructive inspections on all of our products to ensure the highest quality. Every coupling manufactured is inspected to API requirements using wet magnetic particle inspection.



This inspection detects surface and shallow subsurface defects. The couplings are inpsected for longitudinal and transverse defects using this method.



# **CNC Threading**

Our high-speed CNC lathes maintain tight tolerances as required by our industry standards. Our CNC lathes high-quality tooling and special programming allows us to produce precisionfinished couplings rapidly for our customers.



# **Phosphate**

This process increases corrosion protection and provides strong adhesion prior to painting. This also provides proper surface conditioning of the threads during pipe make-up.



#### **Paint**

Once the material is phosphated, we paint the material based on the connection, size and grade. After this the pallet is wrapped and ready to ship quickly to our customers.

Tejas Tubular has automated the coupling threading process through use of robotic arms.



### Safe & Efficient

Each robot can do the work of two operators and has the ability to work on multiple machines simultaneously, not only increasing both safety and production and also decreasing down time.

Our Quality Assurance Inspector guarantees our automation is optimized for production of high quality couplings.



# **Specialized Handling Tools**

This in-house designed handling tool specializes in gripping our couplings effectively for maximum precision.

