

92



Shouldered Casing Connection

SIZE: 5.5 in. [139.7] WEIGHT: 20 lbm/ft [29.76]

GRADE: HCP-110 CONNECTION: TTRS1

Bending rate, pipe body (9/100 ft)

High Collapse

Connection Performance	
Tensile Efficiency (% of pipe Body)	100%
Internal Yield Pressure (% of pipe Body)	100%
External yield pressure (% of pipe Body)	100%
Compression Efficiency (% of pipe Body)	100%

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Material	Imperial	Metric
Yield Stress (min) (psi [kPa])	110,000	758,423
Yield Stress (max) (psi [kPa])	140,000	965,266
Tensile Stress (min) (psi [kPa])	125,000	861,845
Hardness (max) (HRC [HBW])	N/A	N/A
Pipe Body Data		
Outside Diameter, Nominal (in [mm])	5.500	139.70
Weight, Nominal (lbm/ft [kg/m])	20.00	29.76
Wall Thickness, Nominal (in [mm])	0.361	9.17
Inside Diameter, Nominal (in [mm])	4.778	121.36
API Drift Diameter (in [mm])	4.653	118.19
Alternate Drift Diameter (in [mm])	N/A	N/A
Cross Section, Nominal (sq.in. [mm2])	5.828	3759.99
Pipe Performance		
Tensile Yield (lbf [N])	641,100	2,851,754
Internal Yield Pressure (psi [kPa])	12,640	87,150
Collapse Pressure (psi [kPa])	13,350	92,045
Hydrostatic Test Pressure (psi [kPa])	10,000	68,948
Connection Data		
Connection OD (in [mm])	6.150	156.21
Special Clearance OD (in [mm])	5.875	149.23
Connection ID (in [mm])	4.778	121.36
Coupling Length (min) (in [mm])	9.250	234.95
Make-up Loss (in [mm])	4.125	104.78
Threads per Inch (pitch [mm])	5.000	5.08
Torque Capacity		
Minimum MUT (lbf-ft[N.m])	8,200	11,120
Optimum MUT (lbf-ft [N.m])	13,900	18,850

Connection performance and torque data have been proven by extensive laboratory and field tests.

Inspection Criteria: All the material is inspected to 5% Test notch inspection for OD/ID, Long/Trans and wall check per API/ASTM requirements though EMI/SEA.

19,600

19,600

23,000

Note: All the information provided is general data. This is not any kind of warranty/quality certificate. Tejas Tubular has the right to change this data at any time for product improvement. This is a non-controlled document. TTRS1 and the Tejas Tubular logo are marks of Tejas Tubular Products, Inc.

26,570

26,570

31,180

Maximum MUT (lbf-ft [N.m])

Rotating Torque (lbf-ft [N.m])

Yield Torque (lbf-ft [N.m])

^{1.} Yield Torque - Beyond this value the connection will not drift with the standard API drift diameter.

^{2.} Rotating Torque - Recommended maximum torque when rotating the string (calculated as 85% of the Yield Torque, Safety Factor = 1.176).

^{3.} Tensile Yield - Maximum weight that can be pulled on the string.