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## Shouldered Casing Connection

SIZE: 5.5 in. [139.7] WEIGHT: 23 lbm/ft [34.23]

GRADE: HCP-110

**CONNECTION: TTRS1** 

Bending rate, pipe body (º/100 ft)

High Collapse		
Connection Performance		
Tensile Efficiency (% of pipe Body)	100%	
Internal Yield Pressure (% of pipe Body)	100%	
External yield pressure (% of pipe Body)	100%	
Compression Efficiency (% of pipe Body)	100%	



Material	Imperial	Metric
Yield Stress (min) (psi [kPa])	110,000	758,423
Yield Stress (max) (psi [kPa])	140,000	965,266
Tensile Stress (min) (psi [kPa])	125,000	861,845
Hardness (max) (HRC [HBW])	N/A	N/A
Pipe Body Data		
Outside Diameter, Nominal (in [mm])	5.500	139.70
Weight, Nominal (lbm/ft [kg/m])	23.00	34.23
Wall Thickness, Nominal (in [mm])	0.415	10.54
Inside Diameter, Nominal (in [mm])	4.670	118.62
API Drift Diameter (in [mm])	4.545	115.44
Alternate Drift Diameter (in [mm])	N/A	N/A
Cross Section, Nominal (sq.in. [mm2])	6.630	4277.41
Pipe Performance		
Tensile Yield (lbf [N])	729,300	3,244,087
Internal Yield Pressure (psi [kPa])	14,530	100,181
Collapse Pressure (psi [kPa])	16,390	113,005
Hydrostatic Test Pressure (psi [kPa])	10,000	68,948
Connection Data		
Connection OD (in [mm])	6.300	160.02
Special Clearance OD (in [mm])	5.875	149.23
Connection ID (in [mm])	4.670	118.62
Coupling Length (min) (in [mm])	9.250	234.95
Make-up Loss (in [mm])	4.125	104.78
Threads per Inch (pitch [mm])	5.000	5.08
Torque Capacity		
Minimum MUT (lbf-ft[ N.m])	9,200	12,470
Optimum MUT (lbf-ft [N.m])	17,200	23,320
Maximum MUT (lbf-ft [N.m])	25,100	34,030
Rotating Torque (lbf-ft [N.m])	25,100	34,030
Yield Torque (lbf-ft [N.m])	29,500	40,000

Connection performance and torque data have been proven by extensive laboratory and field tests.

Inspection Criteria: All the material is inspected to 5% Test notch inspection for OD/ID, Long/Trans and wall check per API/ASTM requirements though EMI/SEA.

Note: All the information provided is general data. This is not any kind of warranty/quality certificate. Tejas Tubular has the right to change this data at any time for product improvement. This is a non-controlled document. TTRS1 and the Tejas Tubular logo are marks of Tejas Tubular Products, Inc.

<sup>1.</sup> Yield Torque - Beyond this value the connection will not drift with the standard API drift diameter.

<sup>2.</sup> Rotating Torque - Recommended maximum torque when rotating the string (calculated as 85% of the Yield Torque, Safety Factor = 1.176).

<sup>3.</sup> Tensile Yield - Maximum weight that can be pulled on the sting.