

Gas-tight Premium Connection

SIZE: 2.875 in. [73.03] WEIGHT: 9.45 lbm/ft [14.06]

GRADE: P-110 **CONNECTION: TTS-6**

Two-Step, Upset-end, Gas-tight

| Connection Load Capacities | |
|--|------|
| Tensile Efficiency (% of pipe Body) | 100% |
| Internal Yield Pressure (% of pipe Body) | 100% |
| External yield pressure (% of pipe Body) | 100% |
| Compression Efficiency (% of pipe Body) | 100% |
| Bending rate, Pipe body (º/100 ft) | 175° |



| Material Properties | Imperial | Metric |
|---------------------------------------|----------|-----------|
| Yield Stress (min) (psi [kPa]) | 110,000 | 758,423 |
| Yield Stress (max) (psi [kPa]) | 140,000 | 965,266 |
| Tensile Stress (min) (psi [kPa]) | 125,000 | 861,845 |
| Hardness (max) (HRC [HBW]) | N/A | N/A |
| Pipe Dimensions & Weight | | |
| Outside Diameter, Nominal (in [mm]) | 2.875 | 73.03 |
| Weight, Nominal (lbm/ft [kg/m]) | 9.45 | 14.06 |
| Wall Thickness, Nominal (in [mm]) | 0.340 | 8.64 |
| Inside Diameter, Nominal (in [mm]) | 2.195 | 55.75 |
| API Drift Diameter (in [mm]) | 2.036 | 51.71 |
| Alternate Drift Diameter (in [mm]) | N/A | N/A |
| Cross Section, Nominal (sq.in. [mm2]) | 2.708 | 1747.09 |
| Pipe Load Capacities | | |
| Tensile Yield (lbf [N]) | 297,900 | 1,325,125 |
| Internal Yield Pressure (psi [kPa]) | 22,770 | 156,994 |
| Collapse Pressure (psi [kPa]) | 22,940 | 158,166 |
| Hydrostatic Test Pressure (psi [kPa]) | 10,000 | 68,948 |
| Connection Dimensions | | |
| Connection OD (in [mm]) | 3.625 | 92.08 |
| Connection ID (in [mm]) | 2.130 | 54.10 |
| Make-up Loss (in [mm]) | 3.040 | 77.22 |
| Threads per Inch (pitch [mm]) | 6.000 | 4.23 |
| Connection Torque Capacities | | |
| Minimum Make-up (lbf-ft[N.m]) | 5,500 | 7,460 |
| Recommended Make-up (lbf-ft [N.m]) | 6,300 | 8,540 |
| Maximum Make-up (lbf-ft [N.m]) | 7,000 | 9,490 |
| Recommended Rotating (lbf-ft [N.m]) | 12,840 | 17,409 |
| Yield (lbf-ft [N.m]) | 15,100 | 20,473 |

Connection Load and Torque capacity values are extrapolated from tested sizes, weights and grades.

Inspection Criteria: All the material is inspected to 5% Test notch inspection for OD/ID, Long/Trans and wall check per API/ASTM requirements though EMI/SEA. **Definitions**

- 1. Yield Torque Pressure seal is no more guaranteed.
- 2. Rotating Torque Recommended maximum torque when rotating the string, often the Yield Torque with a Safety Factor applied (85% of Yield Torque).
- 3. Tensile Yield Maximum weight that can be pulled on the sting.

Note: All the information provided is general data. This is not any kind of warranty/quality certificate. Tejas Tubular has the right to change this data at any time for product improvement. This is a non-controlled document. TTRS1, TTRS1-HT, TTXS, TTXS-HT, TTNY, TTNY-HT, TTUS, TTUS-HT, TTS-8, CIGL, TTS-8, CIGL, TTS-6, TTIB, TTFJ and the Tejas Tubular logo are marks of Tejas Tubular Products, Inc.