

TTS6-black

Gas-tight Two-step Tubing Connection

SIZE: 2.875 inch [73.03 mm] WEIGHT: 7.9 lbm/ft [11.76 kg/m]

GRADE: Q-125

Interchangeable with PH6, BTS6, RTS6, NTS6, WTS6, etc. Can be equipped with 3/4 inch wide hardband on the box or both ends

Connection Load Capacities		
Tensile Efficiency (% of pipe body)	116	
Internal Yield Pressure (% of pipe body)	100	
External Yield pressure (psi)	35,370	
Leak Resistance Pressure (psi)	radial m2m seal	
Compression Efficiency (% of pipe body)	116	
Torque Efficiency (% of pipe body)	84	
Bending Strength Ratio (BSR)	1.71	



Material Properties	Imperial	Metric
Yield Stress, Minimum (psi [kPa])	125,000	861,845
Yield Stress, Maximum (psi [kPa])	150,000	1,034,214
Tensile Stress, Minimum (psi [kPa])	135,000	930,792
Hardness, Maximum (HRC [HBW])	N/A	N/A
Pipe Dimensions & Weight		
Outside Diameter, Nominal (in [mm])	2.875	73.03
Weight, Nominal (lbm/ft [kg/m])	7.90	11.76
Wall Thickness, Nominal (in [mm])	0.276	7.01
Inside Diameter, Nominal (in [mm])	2.323	59.00
API Drift Diameter (in [mm])	2.229	56.62
Upset-End Diameter, Minimum (in [mm])	N/A	N/A
Upset-End Length, Maximum (in [mm])	N/A	N/A
Cross Sectional Area, Nominal (sq.in. [sq.mm])	2.254	1454.19
Pipe Load Capacities		
Tensile Yield (lbf [N])	281,800	1,253,508
Internal Yield Pressure (psi [kPa])	21,000	144,790
Collapse Pressure (psi [kPa])	21,700	149,616
Torsional Yield (lbf-ft [N.m])	16,090	21,820
Hydrostatic Test Pressure (psi [kPa])	10,000	68,948
Bending rate (°/100 ft [°/30 m])	199	196
Connection Dimensions		
Coupling OD (in [mm])	3.438	87.33
Special Clearance** OD (in [mm])	3.312	84.12
Connection ID (in [mm])	2.265	57.53
Tool-Joint Length (in [mm])	9.000	228.60
Make-up Loss (in [mm])	3.040	77.22
Threads per Inch (pitch [mm]	6.000	4.23
Connection Torque Capacities		
Low Shoulder Torque (lbf-ft[N.m])	650	880
High Shoulder Torque (lbf-ft[N.m])	3,250	4,410
Minimum Make-up Torque (lbf-ft[N.m])	3,500	4,750
Optimum Make-up Torque (lbf-ft [N.m])	4,000	5,420
Maximum Make-up Torque (lbf-ft [N.m])	4,400	5,970
Rotating Torque* (lbf-ft [N.m])	10,800	14,640
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AS RESTRICTED BY WORKOVER RIG EQUIPMENT (POWER SWIVEL, TOP DRIVE OR ROTARY TABLE)

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18,300

Yield Torque (lbf-ft [N.m])

13,500

^{**} Listed Rotating / Yield Torques and Connection Load Capacities have to be recalculated for Special Clearance OD.

Material is EMI/SEA inspected to 5% notch, over OD/ID, long/trans and wall thickness orientations, per API/ASTM requirements.