

Gas-tight Two-step Tubing Connection

.33 mm] 9 kg/m]

WTS8, etc.

laterial Properties	Imperial	Metric	SIZE: 2.375 inch [60.3
ield Stress, Minimum (psi [kPa])	55,000	379,212	WEIGHT: 4.7 lbm/ft [6.99
ield Stress, Maximum (psi [kPa])	80,000	551,581	GRADE: J-55
ensile Stress, Minimum (psi [kPa])	75,000	517,107	Interchangeable with CS, BTS8, W
lardness, Maximum (HRC [HBW])	N/A	N/A	
ipe Dimensions & Weight			

Outside Diameter, Nominal (in [mm])	2.375	60.33
Weight, Nominal (lbm/ft [kg/m])	4.70	6.99
Wall Thickness, Nominal (in [mm])	0.190	4.83
Inside Diameter, Nominal (in [mm])	1.995	50.67
API Drift Diameter (in [mm])	1.901	48.29
Upset-End Diameter, Minimum (in [mm])	2.819	71.60
Upset-End Length, Minimum (in [mm])	4.250	107.95
Cross Sectional Area, Nominal (sg.in. [sg.mm])	1.304	841.29

Cross Sectional Area, Nominal (sq.in. [sq.mm])	1.304	841.29
Pipe Load Capacities		
Tensile Yield (lbf [N])	71,700	318,937
Internal Yield Pressure (psi [kPa])	7,700	53,090

Collapse Pressure (psi [kPa])	8,100	55,848
Torsional Yield, 87.5% Wall (lbf-ft [N.m])	3,150	4,270
Hydrostatic Test Pressure (psi [kPa])	7,000	48,263
Bending rate (°/100 ft [°/30 m])	106	104

Connection Dimensions		
Connection OD (in [mm])	2.700	68.58
Special Clearance** OD (in [mm])	2.655	67.44
Connection ID (in [mm])	1.945	49.40

Coupling Length, Minimum (in [mm])	N/A	N/A
Make-up Loss (in [mm])	2.310	58.67
Threads per Inch (pitch [mm]	8.000	3.18
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Low Shoulder Torque (lbf-ft[N.m])	250	340
High Shoulder Torque (lbf-ft[N.m])	1,250	1,690
Minimum Make-up Torque (lbf-ft[N.m])	1,500	2,030
Optimum Make-up Torque (lbf-ft [N.m])	1,700	2,300
Maximum Make-un Torque (lbf-ft [N m])	1 900	2 580

Yield Torque (lbf-ft [N.m])	3,000	4,070
** Listed Rotating / Yield Torques and Connection Load Capacities ha	eve to be recalculated for Special Cle	earance OD.
Unless otherwise stated, all torque calculations assume a Friction Fac	etor = 1.0 (this corresponds to a Fric	tion Coefficient of 0.08)

Connection Load Capacities	
Connection Yield Stress, Minimum (psi)	55,000
Tensile Efficiency (% of pipe body)	125
Internal Yield Pressure (% of pipe body)	100
External Yield pressure (psi)	13,230
Leak Resistance Pressure (psi)	radial m2m seal
Compression Efficiency (% of pipe body)	125
Torque Efficiency (% of pipe body)	95
Bending Strength Ratio (BSR)	1.35



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3,250

Rotating Torque (lbf-ft [N.m])

Connection Torque Capacities

2,400